DIRECTIONS FOR USE
Acrylic Urethane Paint should be thoroughly agitated prior to opening the can. After shaking, paint should be stirred to ensure all metallic/pearl particles and other pigments that may have settled during storage are brought back into suspension. Once stirred, can should be closed and shaken again.

Be sure to check batch numbers when using multiple cans. To ensure consistency, it is recommended to pour the contents of all cans of Acrylic Urethane Paint together in a large container, then pour back into gallon/quart cans.

MIXING
Mix four (4) parts Single Stage Acrylic Urethane Paint with one (1) part of the appropriate Urethane Activator depending on the temperature and other conditions at the time of application, as well as the size of the job.

SUM-UP100Q (Fast)                 Low Temp (Below 70°F)
SUM-UP101Q (Medium)           Mid Temp (70°—80°F)
SUM-UP102Q (Slow)                High Temp (Above 80°F)

Additional reduction (by up to 10%) may help improve overall sprayability and aid in flow/leveling. If desired, reduction can be achieved with one of the following:

SUM-UP400 (Fast)                  Low Temp (Below 70°F)
SUM-UP401 (Medium)                  Mid Temp (70° - 80°F)
SUM-UP402 (Slow)                  High Temp (Above 80°F)
SUM-UP405                           Zero-VOC Reducer

If required, add up to 1/2 fluid ounce of Fish Eye Eliminator (SUM-UP406) per ready-to-spray quart to prevent fish eyes and other surface imperfections.

All components should be thoroughly mixed together before proceeding. Tightly close all containers after each use.

Activated mixture will have a limited potlife (approximately two to three hours at 70°F), so only mix as much material as is needed, or can be applied, within that time.
GUN SETTINGS

<table>
<thead>
<tr>
<th>HVLP Systems</th>
<th>Conventional Guns</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.2 - 1.4 mm tip</td>
<td>1.2 - 1.5 mm tip</td>
</tr>
<tr>
<td>8-10 psi (output)</td>
<td>40-50 psi</td>
</tr>
</tbody>
</table>

For additional details about tip sizes, air pressures and other adjustments that may be worth considering, please refer to specific gun manufacturer’s technical information.

APPLICATION

Apply two (2) to three (3) medium wet coats of Acrylic Urethane Paint, allowing five (5) to ten (10) minutes flash time between each coat. Additional coats may be required to achieve full coverage depending on topcoat color, shade of primer or ground coat, gun settings, application technique and other factors.

For metallic/pearl colors, a final “drop coat” may be applied to help even out a more uniform appearance. To apply a drop coat, increase air pressure, then back the gun away from the surface and mist material onto a still-wet film from the previously-applied coat.

If mottling still occurs, add Metallic/Pearl Effect Stabilizer (SUM-UP410Q) in a 4:1:1 ratio (4 parts Acrylic Urethane Paint, 1 part Stabilizer, 1 part Urethane Activator). This additive significantly improves sprayability by locking effect particles in place for an even, streak-free finish. Metallic/Pearl Effect Stabilizer also converts Single Stage Acrylic Urethane Paint into a fast-drying, low-gloss basecoat-like finish. If additive is used, Acrylic Urethane Paint MUST be clearcoated.

DRY TIMES/RECOATING

Allow at least five (5) to ten (10) minutes between coats. Wait at least 30 minutes before clearcoating.

Paint will dry dust free after 15-20 minutes. Wait at least eight (8) hours before taping. Cures after 18-24 hours.

Single Stage Acrylic Urethane Paint may be clearcoated for up to 18 hours. Outside of the 18-hour recoat window, surface must first be abraded prior to clearcoating to ensure proper adhesion.

All dry times are approximate, at 70°F. Dry times will be shorter/longer depending on the actual air temperature and other factors including elevation, airflow and film thickness.

CLEANUP

Close all containers tightly after each use. Clean up with Paint Gun Cleaner (SUM-UP407) or other appropriate solvent products to prevent damage to spray equipment.

AFTERCARE

Wait at least 24 hours before polishing surface of paint film. Wet sand with 1500-grit or finer to remove any debris or/or surface imperfection. Use 1200-grit if 1500 is not course enough. Next, wet sand with 2000-grit to take up any 1500-grit scratches, then move to compounds and buff with a finishing glaze.

Wait at least one month before applying any type of wax to the surface (wait longer in cooler conditions). Wait at least several days before washing the vehicle. Take care to avoid any harsh detergent of soaps in the first few weeks.

WARNINGS/PRECAUTIONS

This is an abbreviated list of warnings and precautions. See product labels and/or Safety Data Sheet for a complete list of all applicable Warnings, Precaution Statements and First Aid instructions.

This product is designed for use by professionals under controlled conditions. It is not intended for sale to the general public. Keep out of reach of children and pets.

Personal Protective Equipment (PPE), including a properly-fitted fresh-air supplied respirator (NIOSH-approved TC19 or equivalent), is required when handling/using this material.

WARRANTY

This product is manufactured with first-class materials. All recommendations for the use of this system are based on tests and experience believed to be reliable. It is the responsibility of the purchaser to determine the suitability of this product for its intended use. Since the methods of use, conditions of application and the application itself are beyond the manufacturer’s and seller’s control, product warranty shall be limited to the replacement of defective materials only. No other warranty, written or oral, is expressed or implied.