**SUM-341210, 341211**

**POWER STEERING PUMP BRACKET INSTALLATION GUIDE**

**Hardware Included:**
- 2 - 3/8" -16 x 3 1/2" Bolts
- 1 - 3 1/2" Bolt
- 2 - 2 1/2" Spacers
- 1 - 1" Spacer
- 3 - 3/8" Nuts
- 1 - 3/8" - 16 1/4" Stud
- 6 - 3/8" Washers

**Installation Instructions:**

**Step #1**
Mount the lower brackets to the bottom of the power steering pump using one 3/8" -16 x 3/4" bolt and 3/8 washer.

**Step #2**
On back of the power steering pump use the mounting stud if it is equipped.

**Step #3**
Mount the two lower brackets using 2 1/2" spacers and 3/8" -16 X 3 1/2" bolts.

**Step #4**
Mount the two bolts to the lower bolt holes next to harmonic damper.

**Step #5**

For Chevy small block Short water pump mount to water pump using 3/8-16 X 3: 1/4" bolt and 1" spacer.
Final Installation

SWP

LWP

Chevy Small Block

LWP-You can install the brackets in a different position for more adjustment.

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