READ ALL INSTRUCTIONS CAREFULLY AND THOROUGHLY PRIOR TO STARTING INSTALLATION. PRODUCTS THAT HAVE BEEN INSTALLED ARE NOT ELIGIBLE FOR RETURN. USE THE PROPER JACKING LOCATIONS. DEATH OR SERIOUS INJURY CAN RESULT IF INSTRUCTIONS ARE NOT CORRECTLY FOLLOWED. A GOOD CHASSIS MANUAL, AVAILABLE AT YOUR LOCAL PARTS STORE, MAY ALSO AID IN YOUR INSTALLATION.

**DISCLAIMER / WARRANTY**

QA1 WARRANTS THAT THE PRODUCTS WILL BE FREE FROM DEFECTS IN MATERIAL AND WORKMANSHIP FOR ONE YEAR FROM DATE OF SALE TO THE ORIGINAL PURCHASER. QA1 MAKES NO OTHER WARRANTY OF ANY KIND, EXPRESS OR IMPLIED. QA1 SHALL HAVE NO OBLIGATION UNDER THE FOREGOING WARRANTY WHERE THE DEFECT IS THE RESULT OF IMPROPER OR ABNORMAL USE, YOUR NEGLIGENCE, VEHICLE ACCIDENT, IMPROPER OR INCORRECT INSTALLATION OR MAINTENANCE, NOR WHEN THE PRODUCT HAS BEEN REPAIRED OR ALTERED IN ANY WAY. QA1’S LIABILITY IN THE CASE OF DEFECTIVE PRODUCTS SUBJECT TO THE FOREGOING WARRANTY SHALL BE LIMITED TO THE REPAIR OR REPLACEMENT, AT QA1’S OPTION, OF THE DEFECTIVE PRODUCTS.

THE USER UNDERSTANDS AND RECOGNIZES THAT RACING PARTS, SPECIALIZED STREET ROD EQUIPMENT, AND ALL PARTS AND SERVICES SOLD BY QA1 ARE EXPOSED TO MANY AND VARIED CONDITIONS DUE TO THE MANNER IN WHICH THEY ARE INSTALLED AND USED. QA1 SHALL BEAR NO LIABILITY FOR ANY LOSS, DAMAGE OR INJURY, EITHER TO A PERSON OR TO PROPERTY, RESULTING FROM THE INSTALLATION, DIRECT OR INDIRECT USE OF ANY QA1 PRODUCTS OR INABILITY BY THE BUYER TO DETERMINE PROPER USE OR APPLICATION OF QA1 PRODUCTS. WITH THE EXCEPTION OF THE LIMITED LIABILITY WARRANTY SET FORTH ABOVE, QA1 SHALL NOT BE LIABLE FOR ANY CLAIMS, DEMANDS, INJURIES, DAMAGES, ACTIONS, OR CAUSES OF ACTION WHATSOEVER TO BUYER ARISING OUT OF OR CONNECTED WITH THE USE OF ANY QA1 PRODUCTS. MOTORSPORTS ARE DANGEROUS, AS SUCH, NO WARRANTY OR REPRESENTATION IS MADE TO THE PRODUCT’S ABILITY TO PROTECT THE USER FROM INJURY OR DEATH. THE USER ASSUMES THAT RISK!

**TOOLS AND SUPPLIES REQUIRED**

- Floor jack
- 13mm, 15mm, 21mm sockets and ratchets
- Jack stands (4 required)
- Blue Loctite™
- Drill with 7/32” drill bit or grinder to remove rivets
- Torque wrench

*Note: This torque arm is designed to fit 1984-2000 Camaro/Firebird with front torque arm locator lips facing away from driveshaft (Figure 1).*

**INSTALLATION**

1. Place vehicle on a level, stable ground (i.e. concrete driveway).
2. Raise vehicle and support under the frame so rear end can be raised and lowered if needed. Removing rear wheels is not required, but can be helpful.
3. Unbolt front bushing bracket from transmission.
4. Unbolt rear of torque arm from rear end. To remove bolts, it may be necessary to raise or lower rear end. Remove torque arm from chassis.
5. Remove front bushing bracket from O.E.M. arm.
6. Drill or grind off rivet heads (Figure 2) and disassemble bracket. Remove O.E.M. bushing from bracket assembly.
7. Install inner bracket onto transmission.
8. Place new torque arm under vehicle and onto rear end with factory bolts and washers. Use supplied washers between rear end housing and torque arm bracket, only if needed. Use Blue Loctite™ on clean threads. Leave bolt loose at this time.
9. Grease inside of new polyurethane bushing with supplied grease, and install onto torque arm with part number on bushing facing rear of vehicle. Position in inner bracket.
10. Install outer bracket and tighten at this time.
11. Torque rear bolts to 97 ft./lbs.
12. After driving approximately 10 miles, re-torque all bolts and check on a regular basis.

*Note: To further upgrade your suspension, use other QA1 suspension products such as coil overs, shocks, struts, springs, torque arms, panhard rods, subframe connectors, strut tower braces, rod ends, spherical bearings, etc. For more information, go to our website at WWW.QA1.NET*