Epoxy Primer

DIRECTIONS FOR USE
Epoxy Primer is designed for automotive refinish uses. Primer should be thoroughly agitated prior to opening the can. After shaking, primer should be stirred to ensure any corrosion inhibitors, extenders and other pigments that may have settled during storage are brought back into solution. Once stirred, can should be closed and shaken again.

Mix one part Epoxy Primer with one part Epoxy Primer Catalyst (1:1).

EPOXY PRIMERS
- SUM-UP230 (Gal) 1:1 SUM-UP231 (Gal)
- SUM-UP232 (Qt) 1:1 SUM-UP233 (Qt)

Additional reduction is not necessary. If desired, reduction may be achieved with one of the following urethane-grade reducers. For maximum film build, do not reduce.

REUCERS:
- SUM-UP400 (Fast) Low-temp (Below 70° F)
- SUM-UP401 (Medium) Mid-temp (70° F - 80° F)
- SUM-UP402 (Slow) High-temp (Above 80° F)
- SUM-UP405 Zero-VOC Reducer

All components should be thoroughly mixed together before proceeding. Ensure all containers are closed tightly after each use.

Activated mixture has a pot life of approximately 90 minutes to two hours at 70° F.
PRODUCT DATA SHEET

Epoxy Primer

GUN SETTINGS
For additional details about tip sizes, air pressures and other adjustments that may be worth considering, please refer to specific gun manufacturer’s technical information.

<table>
<thead>
<tr>
<th>HVLP GUNS</th>
<th>CONVENTIONAL GUNS</th>
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<tbody>
<tr>
<td>1.4 mm—1.8mm tip</td>
<td>1.4mm—1.8mm tip</td>
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<tr>
<td>8-10 psi (output)</td>
<td>45-55 psi</td>
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APPLICATION
Apply Epoxy Primer in one or two medium wet coats, or until desired film build is achieved. Allow at least 30 minutes between coats.

DRY TIMES / RECOAT
FLASH TIME: Allow 30 minutes
TOPCOAT: Allow 30 minutes after one coat of epoxy
Allow 60 minutes after multiple coats

All times above are approximate, at 70°F. Dry times will be shorter at elevated temperatures and longer at reduced temperatures. Additional factors including elevation, airflow and film thickness also should be considered.

Epoxy may be topcoated for up to four days without first abrading surface area. After four days, epoxy must be abraded prior to application of topcoat for proper adhesion purposes.

CLEANUP
Close all containers tightly after each use. Cleanup with gun wash or other appropriate solvent products to prevent damage to spray equipment.

Epoxy Primer and Epoxy Catalyst may be used for several years after the actual date of manufacture as long as they are properly stored at a consistent temperature.

PERSONAL HEALTH / SAFETY
THIS PRODUCT IS INTENDED FOR USE BY PROFESSIONALS UNDER CONTROLLED CONDITIONS.

It is not intended for sale to the general public. Keep out of reach of children and pets.

Be aware, this system includes multiple components. It will not work if all components are not used as directed. Before opening any containers, read and understand all warning statements on all labels, as mixture will have hazards of all system components. Follow all precautions.

At a minimum, the following personal safety measures should be taken:

Apply this material only in a well ventilated, controlled spray-booth environment with sufficient air flow and explosion-proof electrical connections.

Wear an appropriate, properly fitted respirator (NIOSH-approved) during and after application, until all organic solvent vapors and spray mists are exhausted. Wear splash goggles, impervious gloves and protective clothing when mixing and spraying materials.

Refer to Material Safety Data Sheet for more information.

WARRANTY
This product is manufactured of first-class materials. Directions for use of this system are based on tests, information and experience believed to be reliable. Neither manufacturer nor seller has control over the methods and/or conditions of use or actual application of product. It is the responsibility of the user to determine the suitability of product for intended use. Product warranty shall be limited to the replacement of defective materials only. No other warranty is expressed or implied.