Summit Racing Equipment’s one-step top coat color system makes it easy to achieve professional results. This National Rule Compliant paint delivers a deep, beautiful gloss from its advanced high-solids urethane chemistry and vibrant long-lasting colors thanks to high-quality pigments.

**SUITABLE SUBSTRATES**
2K Urethane Primer Surfacer (SUM-UP220)
Epoxy Primer Surfacer (SUM-UP230/SUM-UP232)
Properly prepared factory finishes
Other properly cured and prepped 2K primer systems

**PREPARATION**
Thoroughly clean surface with a combination of soap and hot water, then rinse well and dry.

Use SUM-UP404 Wax & Grease Remover over entire surface to eliminate any traces of wax, grease, oil and other possible contaminants. Use a clean, dry towel to wipe solvent off surface.

Abrade entire surface area, completely removing any loose paint or portions of the film that demonstrate compromised adhesion. Feather out any portions where bare metal has been revealed.

Reclean entire surface with SUM-UP403 Surface Wash to completely remove all sanding debris.

Spot prime bare metal areas with SUM-UP230/SUM-UP232 Epoxy Primer or other suitable DTM primer.

Prime entire area with SUM-UP220 2K Urethane Primer Surfacer.

**DIRECTIONS FOR USE**
Acrylic Urethane color should be thoroughly agitated prior to opening the can. After shaking, paint should be stirred to ensure all metallic, pearl and other pigments that may have settled during storage are brought back into solution. Once stirred, can should be closed and shaken again.

Mix four parts Acrylic Urethane color with one part of the appropriate Urethane Activator (4:1) depending on temperature and other conditions at the time of application:

**ACTIVATORS**
SUM-UP100 (Fast)  Low-temp (Below 70° F)
SUM-UP101 (Medium) Mid-temp (70° F - 80° F)
SUM-UP102 (Slow) High-temp (Above 80° F)

Additional reduction is not necessary. If desired, reduction may be achieved with SUM-UP405 Zero-VOC Reducer, or one of the following urethane-grade reducers:

**REDUCERS:**
SUM-UP400 (Fast)  Low-temp (Below 70° F)
SUM-UP401 (Medium) Mid-temp (70° F - 80° F)
SUM-UP402 (Slow) High-temp (Above 80° F)

If required, add up to 1/2 fluid ounce of SUM-UP406 Fish Eye Eliminator per ready-to-spray quart of material to prevent fish eyes and other surface imperfections that may be caused by contaminants left on the surface. Fish eyes may also be caused by water, oil, and other contaminants present in the air line, or from in and around the shop. Fish Eye Eliminator is not a replacement for a clean working environment, nor is it a shortcut to avoid taking the necessary steps to ensure surface is clean prior to paint application.

All components should be thoroughly mixed together before proceeding. Ensure all containers are closed tightly after each use.

Activated mixture has a potlife of approximately two to three hours at 70° F.
GUN SETTINGS
For additional details about tip sizes, air pressures and other adjustments that may be worth considering, please refer to specific gun manufacturer’s technical information.

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<tr>
<th>HVLP GUNS</th>
<th>CONVENTIONAL GUNS</th>
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<tbody>
<tr>
<td>1.2 mm—1.4mm tip</td>
<td>1.2mm—1.5mm tip</td>
</tr>
<tr>
<td>8-10 psi (output)</td>
<td>40-50 psi</td>
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APPLICATION
Apply Acrylic Urethane paint in two medium wet coats, allowing at least five to ten minutes flash time between each coat. Depending on the color of primer, gun settings, application technique and other factors, additional coats may be required.

With metallic colors, a final “drop coat” may be applied to even out a more uniform metallic appearance. To apply a drop coat, back the gun away from the surface and mist material onto the panel in light coats.

DRY TIMES / RECOAT
FLASH TIME: Allow at least 5-10 minutes
DUST FREE: Allow 15-20 minutes
TAPE: Allow 8 hours
CURE: After 18-24 hours
POLISH: Allow 24 hours

All times above are approximate, at 70°F. Dry times will be shorter at elevated temperatures and longer at reduced temperatures. Additional factors including elevation, airflow and film thickness also should be considered.

Acrylic urethane paint has an 18-hour recoat window. Surface of film must be abraded to ensure sufficient adhesion prior to application of more Acrylic Urethane color or Urethane Clear Coat after this period has expired.

Summit Racing Equipment’s Acrylic Urethane colors may also be forced dry. After five-minute purge, bake for 40 minutes at 140°F to cure paint film. Allow 20-30 minutes for cool down, and paint may be taped or polished.

AFTERCARE
Wait at least eight hours before polishing surface of paint film. Wet sand with 1500-grit or finer to remove any debris and/or surface imperfections. Use 1200-grit if 1500 is not coarse enough to remove imperfections or to knock down orange peel. Next, wet sand surface with 2000-grit to take up any 1500-grit scratches, then move on to compounds and buff with a finishing glaze.

Wait at least one month before applying any type of wax to the surface (longer in cooler conditions). Wait at least several days before washing vehicle. Take care to avoid any harsh detergents or soaps.

PERSONAL HEALTH / SAFETY
THIS PRODUCT IS INTENDED FOR USE BY PROFESSIONALS UNDER CONTROLLED CONDITIONS.

It is not intended for sale to the general public. Keep out of reach of children and pets.

Be aware, this system includes multiple components. It will not work if all components are not used as directed. Before opening any containers, read and understand all warning statements on all labels, as mixture will have hazards of all system components. Follow all precautions.

At a minimum, the following personal safety measures should be taken:

- Apply this material only in a well ventilated, controlled spray-booth environment with sufficient air flow and explosion-proof electrical connections.
- Wear an appropriate, properly fitted respirator (NIOSH-approved) during and after application, until all organic solvent vapors and spray mists are exhausted. Wear splash goggles, impervious gloves and protective clothing when mixing and spraying materials.
- Refer to Material Safety Data Sheet for more information.

WARRANTY
This product is manufactured of first-class materials. Directions for use of this system are based on tests, information and experience believed to be reliable. Neither manufacturer nor seller has control over the methods and/or conditions of use or actual application of product. It is the responsibility of the user to determine the suitability of product for intended use. Product warranty shall be limited to the replacement of defective materials only. No other warranty is expressed or implied.

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