

High Performance Universal Wire Set INSTALLATION INSTRUCTION:

1. Remove only ONE WIRE AT A TIME.
2. Remove the LONGEST ignition wire first. Grasp the spark plug boot and twist slightly until it loosens from the spark plug, then pull straight back with a steady, even motion. Pay attention to how the wire is routed through clips and retainers. Remove the distributor or coil-pack end of the wire in the same fashion.
3. Select the LONGEST wire from this set.
4. Cut the wire to the proper length and apply the proper terminal and boot to the distributor end as shown in the instructions below.
5. Attach the spark plug end first, pushing the boot down over the spark

plug until you hear or feel the terminal "click". Make sure the boot is properly seated over the porcelain of the spark plug. Attach the other end of wire to the distributor or coil-pack. Be sure that the boot fits snugly to the tower. Route the wire through any clips or retainers.

6. Repeat the above steps for the other spark plug wires ONE AT A TIME always working with the LONGEST remaining wire first.
7. Replace the coil wire. (If so equipped)

NOTE: Make sure the wires do not interfere with any moving parts ; that they do not rest directly on any parts that are sharp or produce extreme heat such as the exhaust manifold.

INSTRUCTIONS FOR USING THE ENCLOSED VISE-MOUNTED STRIPPER / CRIMPER TOOL

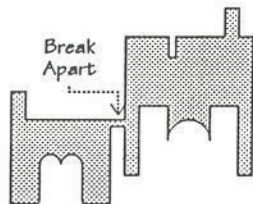


Figure A

1. Carefully bend the crimping tool at the groove until it breaks apart as shown in Figure A.

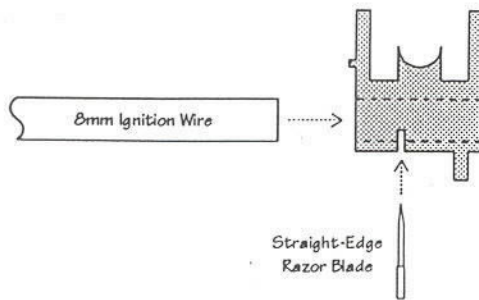


Figure B

2. Insert the wire in the smaller hole until it is flush with the far side. Insert a razor blade in the bottom slot and rotate the wire 360° as shown in Figure B. Pull off the cut portion of the insulation to expose the core.

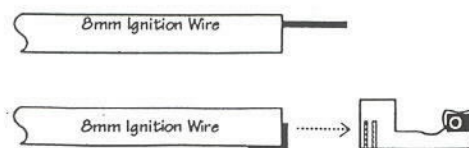


Figure C

3. Slide the terminal over the end of the wire, folding the core under the bottom of the wire as shown in Figure C. Tighten the terminal slightly with a pliers so that it does not fall off.

End View of Wire and Terminal

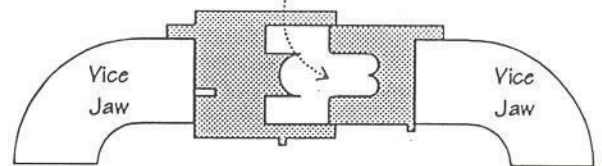


Figure D

4. Position the two crimping dies in the vise and insert the wire and terminal with the open crimp ears of the terminal facing the double-curved die as shown in Figure D.

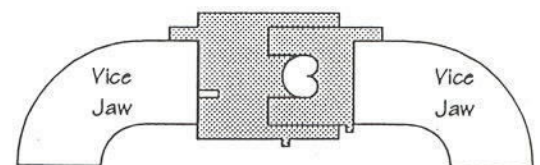


Figure E

5. While holding the wire and terminal in place, tighten the vise until the two crimping dies are flush together as shown in Figure E.

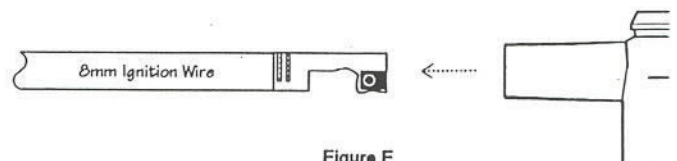


Figure F

6. Slide the distributor boot over the terminal as shown in Figure F, making sure the terminal is positioned properly inside the boot. *TIP: Use dielectric silicone grease or spray to make the boot slide easily.*