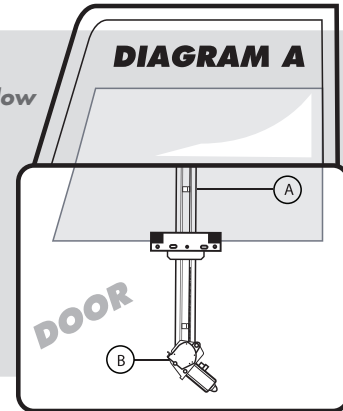


# INSTALLATION INSTRUCTIONS FLAT GLASS POWER WINDOW KIT

## MOUNTING POWER WINDOW UNIT

- 1 Center the track and mount it parallel to the window channels.
- 2 Situate and mount the motor using existing holes or drilling new ones.
- 3 The track will need to be trimmed to the correct length per each application.

A- Guide Track  
B- Power Window Motor



## WIRING POWER WINDOW UNIT \* DELUXE KIT ONLY

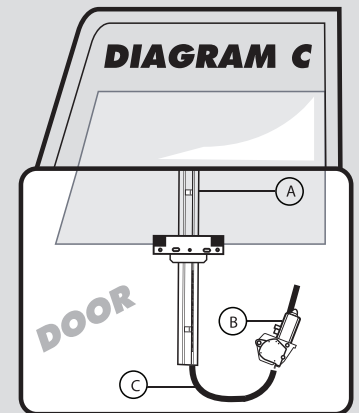
- 1 Run the wire-loom across the underside of the dash and tie down with cable ties. Note. The group of four wires runs to the driver's side and the group of three wires runs to the passenger side.
- 2 Connect the power wire (RED) into a switched power source, preferably the keyed ACC. Note: Using a switched power source allows the window units to only work when the key is in the ON position.
- 3 Connect the ground wire (BLACK or YELLOW) to a clean chassis ground point.
- 4 Run wires into the door through the existing door looms. If this is not possible then holes should be drilled in the doorjamb and additional door looms used. It is important to use door looms to prevent the wires from becoming chaffed and shorting.
- 5 Connect the wires into the provided plugs (as shown in Diagram D), matching the wire colors with the corresponding female plug.
- 6 Mount the switches in an appropriate place on door panel. Optional switch mounting cases may be used to provide a stock look. For more information, contact your AutoLoc™ sales rep.
- 7 Connect wires to the motor assembly. Use provided wire extension if needed. Be sure keep the wiring away from any moving parts.
- 8 Connect the wire-loom to the switch assembly.
- 9 Turn ignition key to the on position and test your power window system

## MOUNTING POWER WINDOW UNIT- Remote Mounting

See page 3 for converting your power window unit for remote mounting operation.

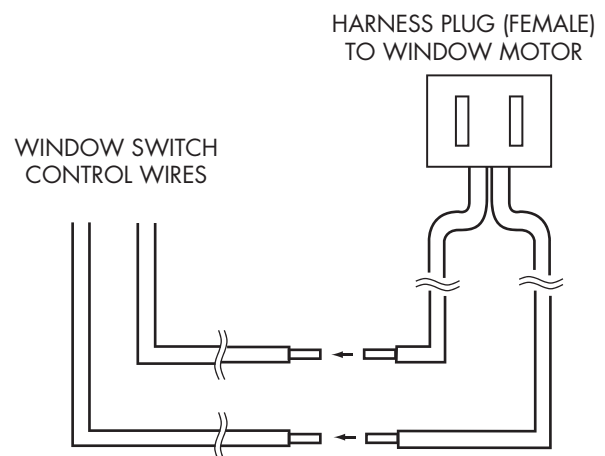
A- Guide Track  
B- Power Window Motor  
C- Drive Shaft Tube

- 1 Center the track and mount it to the the door at a 90° angle to the ground.
- 2 Situate and mount the motor using existing holes or drilling new ones.
- 3 The unit is flexible, but it does have limits. When mounting the motor, be sure there are no creases in the tubing.



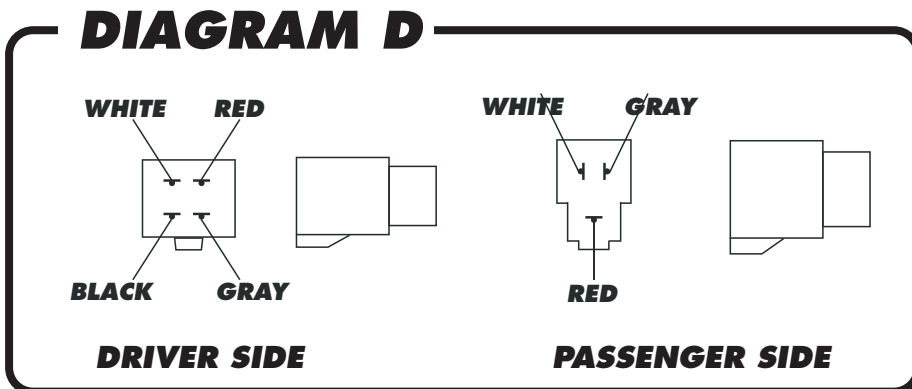
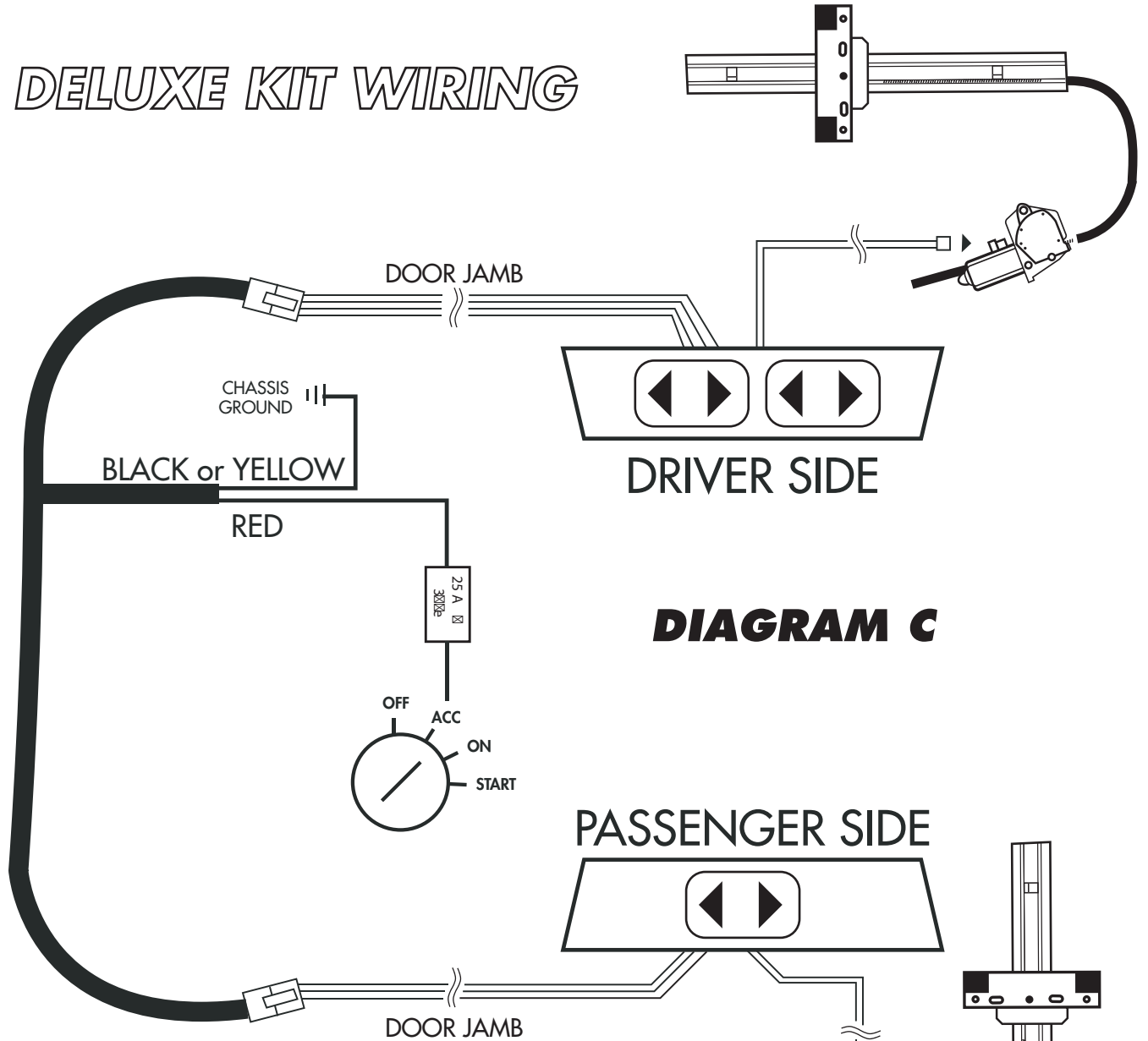
1 4IT 1 2 B LA: /R2LA: 42T/  
3 2/ A 1IT WIR 3 5 3 AT /  
TACT: R 2 R2P.

## DIAGRAM B



# INSTALLATION INSTRUCTIONS FLAT GLASS POWER WINDOW KIT

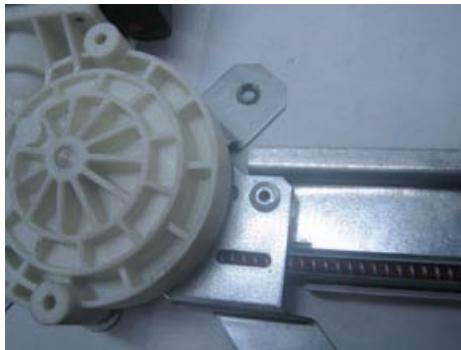
## DELUXE KIT WIRING



# INSTALLATION INSTRUCTIONS FLAT GLASS POWER WINDOW KIT

## PW5500 - REMOTE MOUNTING MOTOR SUPPLEMENT

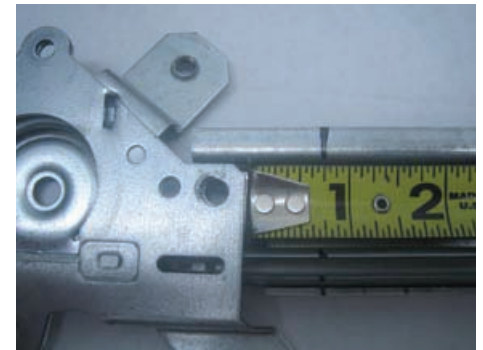
To convert your Flat Glass Power Window Kit (part# PW5500) to remote mounting motors, follow these simple instructions.



1. Drill rivet located at bottom of track. Drill bit needs to be larger than a 1/4 inch.



2. Remove three torx drive screws, holding the motor and remove motor. Remove worm drive from track as well.



3a. Make a mark on the track from top of motor mount to 3/4 of an inch.

3b. Cut track at mark.



4. On the bottom of the track, mark 3/4 of an inch.



5. Cut track. DO NOT CUT THE WORM DRIVE TUBE!



7. Measure 7 inches off of end of black plastic tube and cut



6a. Place black tube over top of motor mount and attach with hose clamp.

6b. Place other end of black tubing over metal tube on the track. Attach hose clamp.

7. Place worm drive back into the track and run into motor mount.



8. Reattach motor and test.